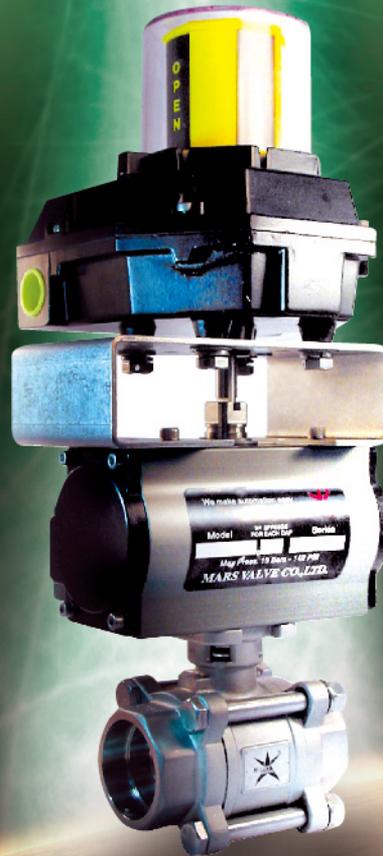




Take
a Good Look
It May Be Your Future



MARS

SERIES 77

Direct Mount
3 Piece Ball Valves
1/4" to 4" Full Port

www.marsvalve.com.tw



DO YOU STILL USE CONVENTIONAL ACTUATOR MOUNTING?

Conventional mounting method is to use a bracket and adapter between ball valve and actuator, however, the bracket and adapter can often be the source of failure for valve / actuator packages:

- A simple misalignment of the bracket and adapter can cause excessive wear and high torque than expected, this can result in stem leakage or valve stall.
- A warped bracket, however slightly, or the bolt drillings lose center, stem side loading can occur.
- If the adapter is too long and bracket bolts are drawn down tightly, the adapter can jam the valve stem into valve ball resulting in higher torque than the actuator provided.
- The bracket and adapter leave exposed moving parts, when the adapter turns it can become a pinch point and injury may occur.
- The connections between the adapter and the valve stem and the adapter and the actuator drive can create a slope, known as hysteresis, the looseness of the connecting surface can cause the valve to not fully open or fully close.

Patented Direct Mount Design

The U.S., Germany, and China Patent and Trademark Offices have awarded Mars Valve Patent Protection for the Direct Mount Design.



- 1) U.S. Patent 5,954,088
- 2) Germany Patent 299.02.532.2
- 3) China Patent ZL 98 2 09161.3

Mars Direct Mount Ball Valve Sets A New Standard For Ball Valve / Actuator Mounting, Enhances Functional Performance With Easy Installation And Lower Maintenance Cost.



The new way of mounting actuator is the Direct Mount Configuration, it is designed to overcome the problems of conventional actuator mounting. This design allows an actuator bolted directly to the top of ball valves for greater reliability, easy installation and improved cycling life.

No bracket and adapter are required, the valve stem is an integral part of the actuator drive. The direct valve stem coupling to actuator shaft ensures correct alignment of the valve to the actuator, minimizes stem side loading and backlash during operation, increased service life and performance.

● Modular design and simplicity

No confusion as to how to select brackets and adapters.

● Low cost and easy automation

Direct mount eliminates the need for additional brackets and adapters, time and labor saving too.

In the event maintenance is needed, Mars Direct Mount ball valves facilitate fast, easy breakdown and assembly of ball valve and actuator package, the result is reduced maintenance time and the lowest overall cost of ownership.

● Compact and Space-Saving

The close coupling of the actuator to the valve makes the total package as compact as possible.

● Safety

There are no External Moving Parts, No Pinch Points.

● Direct Valve Stem / Actuator Drive Connection

Less chance for Hysteresis.



SERIES 77 Direct Mount High Performance Three-Piece Ball Valves



- Construction** 3-Piece In-Line Swing Out Design, Full Port
- Size Range** 1/4" to 4" (DN 8 to DN 100)
- Pressure Rating** 1000 PSI Max.
- Valve Material** Standard: ASTM A351 Gr. CF8M / EN 10213 1.4408
Options: WCB/1.0619, CF3M/1.4409, Titanium...etc.
- Seat Material** Standard: R-TFE, PTFE
Options: TFM 1600, Carbon filled PTFE, UHMWPE, 50/50 S/S filled PTFE, MG1241....and others
- Inspection and Test** API 598
- Compliance Standards** ASME B1.20.1, ISO 228-1, ISO 7-1, DIN 2999, ASME B16.11, ASME B16.25, EN 1092-1, ASME B16.5, ISO 5211, ISO 5209
- Material Certificate** EN 10204 - 3.1
- Quality System** ISO 9001
- Options** NACE MR - 0175
Face to face acc. to DIN 3202 M3

**Mars Patented Direct Mount Ball Valves
Making Automation Easy**

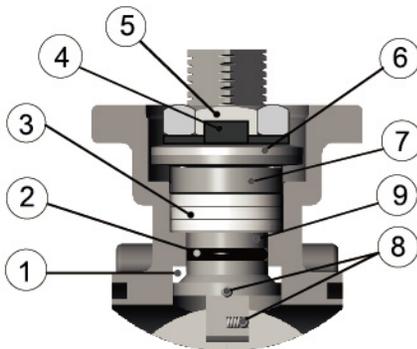
Approvals



TA-Luft

ATEX 2014/34/EU

Mars Unique SealMax® Triple-Sealing Stem Packing System - Live Loaded - Maintenance Free - Extra Long Cycle Life - TA-Luft Approved



- 1. Pyramidal Stem with Stem Seal**
First stage of defense against leakage. The 45° slope of the stem accompany the stem seal effectively blocks all leak path during rotation.
- 2. O-Ring Stem Packing**
Second stage of defense against leakage. Enhances stem seal and maintains stem alignment, provides extra longer service life.
- 3. V-Ring Stem Packing**
Third stage of defense against leakage. Multiple layers of V-Ring Chevron Packing expands side way as it is being compressed, blocking all air pockets to prevent leak path.
- 4. Lock Saddle**
Stabilizes the entire stem nut to keep it from loosening during operation
- 5. Stem Nut**
Compress the entire stem system to enable blocking of leakage
- 6. Belleville Washers**
Automatically compress the seals to adjust for wear, pressure, and temperature fluctuations.
- 7. Gland**
Made of stainless steel, equally distributes the compressive force on the packing and seal.
- 8. Anti-Static Device**
Stem-to-Ball and Stem-to-Body as standard
- 9. Super Smooth Stem Finish**
Reduces seal friction and operating torque, prolongs service life.

AVAILABLE END CONNECTIONS



FIG. 77-10
Threaded



FIG. 77-20
Socket Weld



FIG. 77-30
Butt Weld



FIG. 77-40
Extended
Butt Weld



FIG. 77-50 PN 25/40 F1
FIG. 77-5A PN16 F1
FIG. 77-60 ANSI 150#

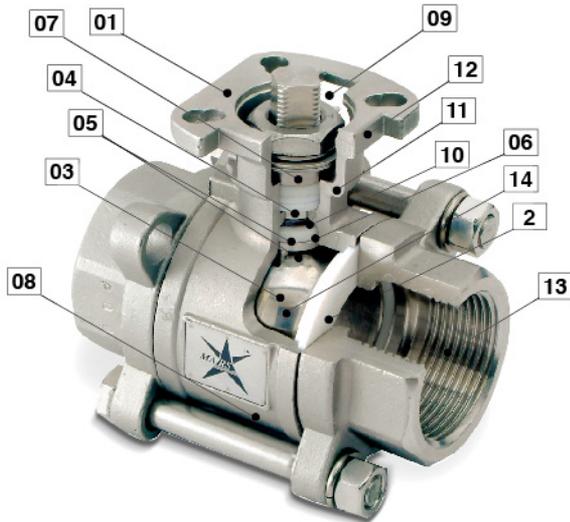


FIG. 77-70
Tube(ISO), Butt Weld



FIG. 77TB
Tank Bottom Ends

MARS SERIES 77 DIRECT MOUNT BALL VALVES OFFER ADVANTAGE WELL BEYOND FOLLOWERS



1. DUAL PATTERN ISO 5211 Mounting Pad With Square Shaft

No bracket and adapter are required for actuator mounting, provides easy and low cost actuation with improved cycle life.

2. Seats

- Features with relief slots to relieve pressure in upstream, reducing seat wear and valve torque
- Wide range of materials available to suit various applications

3. Ball

- Precisely machined, mirror polished solid ball for bubble tight shutoff with less operating torque
- A relief hole in stem slot to balance the pressure in the body cavity ensures tight shutoff and long service life

4. Blow-Out Proof Stem

Prevents stem from blowing out, for maximum safety

5. Anti-Static Device

Standard applied to ball-to-stem and stem-to-body

6. MARS SealMax[®] Stem Design

Provides optimum stem seal and extremely high cycle life

7. Super Smooth Stem Surface

Reduces seal friction and operating torque, prolongs service life.

8. 3-Piece Swing-Out Design

Fast and simple inline maintenance

9. Patented Leak-Watching Window

Standard on Mars Direct Mount Ball Valves, for an early warning of stem leak, prevents accident and business disruption costs.

10. O-Ring Stem Seal

Enhances stem wear and maintains stem alignment, provides extra longer service life

11. Extended Valve Neck

Gives sufficient room between mounting pad and valve body, allows easy access for mounting actuator without interference with pipeline

12. Locking Device Standard

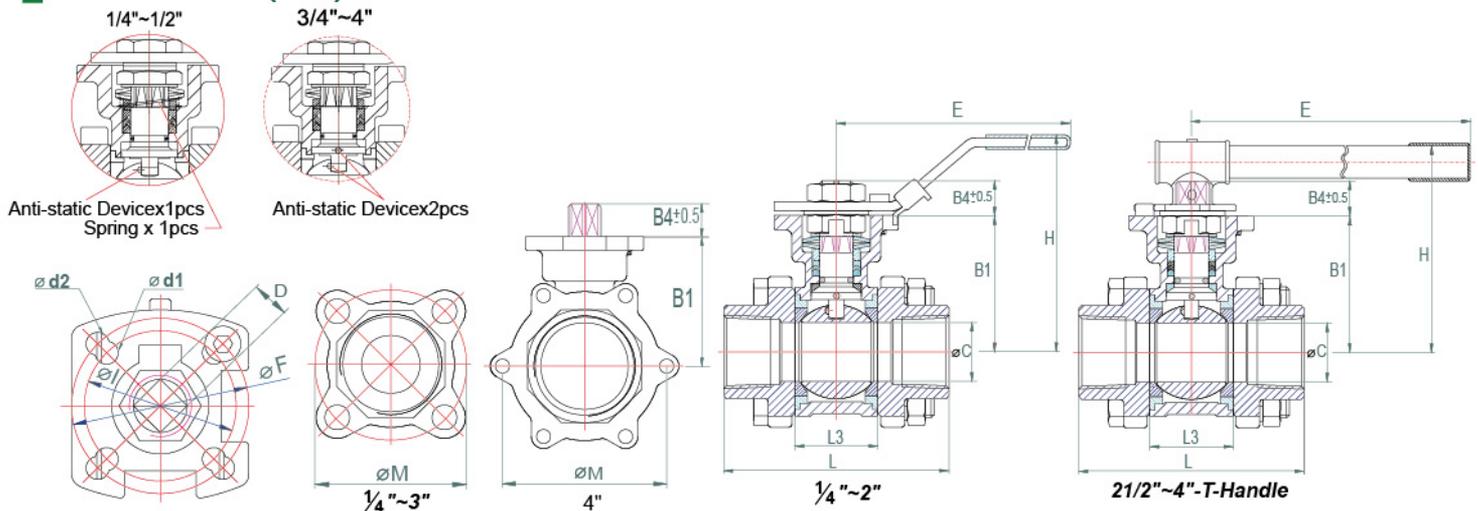
13. Stainless Steel Welded Ends in CF3M Standard

Reduces inter-granular corrosion in welding.

14. Floating Ball

Provides pressure - assisted sealing plus temperature and wear compensation, for positive shutoff

DIMENSIONS (mm)



DIMENSIONS (mm) Dimension D: 17/19 Standard 17, Option 19

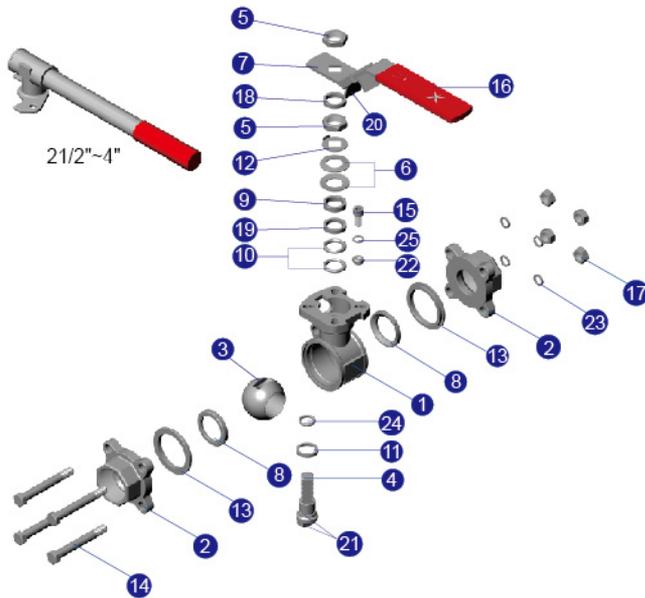
| SIZE | øA | B1 | B4±0.5 | øC | D | E | øE | øG | H | øH | ød1 | ød2 | øI | øF | J | L | L1 | L1 | L2 | L3 | LE | øM | LF | N | øP | øQ | øR | |
|--------------------------|-------|--------|--------|------|-------|-----|------|------|-----|-----|-----|-----|----|-----|-----|------|-------|-------|-----|------|------|-----|-------|-----|----|-----|----|-----|
| 1/4" | 14.3 | 42.1 | 6.1 | 11.6 | 9.0 | 139 | 16.2 | 77 | 77 | 6 | 6 | 36 | 42 | 1.6 | 60 | 63.7 | 62.7 | 70 | 10 | 23.6 | 225 | 46 | | | | | | |
| 3/8" | 17.6 | 42.1 | 6.1 | 12.7 | 9.0 | 139 | 17.5 | 77 | 77 | 6 | 6 | 36 | 42 | 1.6 | 60 | 63.7 | 62.7 | 70 | 10 | 23.6 | 225 | 46 | | | | | | |
| 1/2" | 21.9 | 42.1 | 6.1 | 15.0 | 9.0 | 139 | 185 | 22.7 | 77 | 74 | 6 | 6 | 36 | 42 | 1.6 | 75 | 65.7 | 65.7 | 75 | 10 | 23.6 | 225 | 46 | 130 | 4 | 65 | 14 | 45 |
| 3/4" | 27.3 | 48.0 | 6.6 | 20.0 | 9.0 | 139 | 185 | 27.5 | 83 | 90 | 6 | 6 | 36 | 42 | 1.6 | 80 | 76.2 | 76.2 | 90 | 13 | 28 | 225 | 52 | 150 | 4 | 75 | 14 | 58 |
| 1" | 33.9 | 56.6 | 10.9 | 25.0 | 11.0 | 165 | 212 | 34 | 96 | 101 | 6 | 7 | 42 | 50 | 1.6 | 90 | 86.2 | 86.2 | 100 | 13 | 33.9 | 245 | 60 | 160 | 4 | 85 | 14 | 68 |
| 1 1/2" | 42.8 | 60.9 | 10.9 | 32.0 | 11.0 | 165 | 212 | 42.7 | 100 | 108 | 6 | 7 | 42 | 50 | 1.6 | 110 | 102.8 | 102.8 | 110 | 13 | 42.5 | 255 | 73.5 | 180 | 4 | 100 | 18 | 78 |
| 2" | 48.9 | 77.5 | 13.9 | 38.0 | 14.0 | 215 | 262 | 48.6 | 127 | 127 | 7.5 | 9 | 50 | 70 | 1.6 | 120 | 119.4 | 119.4 | 125 | 13 | 53.2 | 260 | 85.5 | 200 | 4 | 110 | 18 | 88 |
| 2 1/2" | 61.3 | 85.2 | 13.9 | 50.0 | 14.0 | 215 | 262 | 60.5 | 134 | 134 | 7.5 | 9 | 50 | 70 | 1.6 | 140 | 131.4 | 131.4 | 150 | 16 | 64.6 | 275 | 103.8 | 230 | 4 | 125 | 18 | 102 |
| ANSI 74 PN 76.9 3" | 90.0 | 108.7 | 16.8 | 65.0 | 17/19 | 300 | 300 | 76.3 | 167 | 167 | 10 | 12 | 70 | 102 | 2 | 185 | 164 | 164 | 190 | 16 | 87 | 334 | 130 | 290 | 8 | 145 | 18 | 122 |
| 4" | 115.5 | 132.55 | 17.8 | 80.0 | 17/19 | 370 | 370 | 90.0 | 176 | 176 | 10 | 12 | 70 | 102 | 2 | 205 | 182.7 | 182.7 | 220 | 16 | 99 | 354 | 155.5 | 310 | 8 | 160 | 18 | 138 |

* L - Dimension for DIN 3202-M3 Length

@ Dimension for-PN40/PN16/ANSI 150#

* L1 - Dimension for S13 Length

MATERIALS LIST

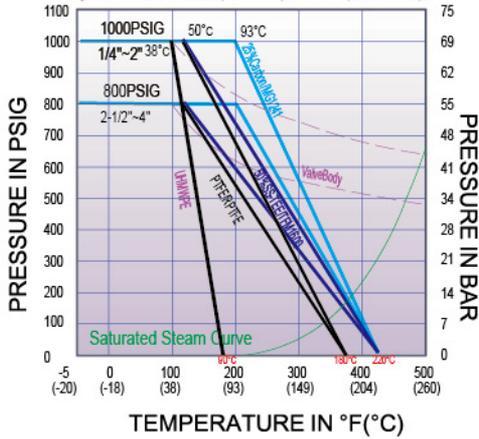


| NO. | PART NAME | MATERIAL | Q'TY |
|-----|-------------------|-----------------------------|------|
| 1 | Body | CF8M WCB | 1 |
| 2 | End Cap | CF8M [†] WCB | 2 |
| 3 | Ball | SUS316/CF8M | 1 |
| 4 | Stem | SUS316 | 1 |
| 5 | Stem Nut | SUS304 | 2 |
| 6 | Belleville Washer | SUS301 | 2 |
| 7 | Handle | SUS304 | 1 |
| 8 | Seat | RPTFE | 2 |
| 9 | Gland | SUS304 | 1 |
| 10 | Stem Packing | PTFE | § |
| 11 | Stem Seal | RPTFE | 1 |
| 12 | Lock Saddle | SUS304 | 1 |
| 13 | Joint Gasket | PTFE | 2 |
| 14 | Bolt | SUS304 | * |
| 15 | Stop Bolt | SUS304 | 1 |
| 16 | Handle Sleeve | VINYL | 1 |
| 17 | Bolt Nut | SUS304 | † |
| 18 | Stem Washer | SUS304 | 1 |
| 19 | Stem Packing | 25% Glass Fiber Filled+PTFE | 1 |
| 20 | Locking Device | SUS304 | 1 |
| 21 | Antistatic Device | SUS316 | # |
| 22 | Stop Nut | SUS304 | 1 |
| 23 | Bolt Washer | SUS304 | † |
| 24 | O-RING | VITON | 1 |
| 25 | Washer | SUS304 | 1 |

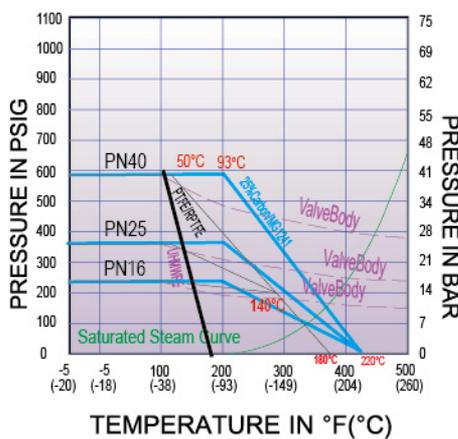
[‡] Socket weld and butt weld uses CF3M material
[†] For 1/4" to 2"-4pcs; For 2 1/2"-3"-8pcs; For 4"-12pcs.
[§] For 1/4"-2"-2pcs, 2 1/2"-4"-3pcs.
^{*} For 1/2" to 3"-4pcs; For 4"- 6pcs
[#] For 2" to 3"-4pcs of bolts(double ends, external thread)
[†] For 4"-6pcs of bolts(double ends, external thread)

Pressure Vs. Temperature Chart

for Valve 1/4"(DN8) to 2"(DN50)
for Valve 2 1/2"(DN65) to 4"(DN100)



for Valve 1/2"(DN15) to 4"(DN100)

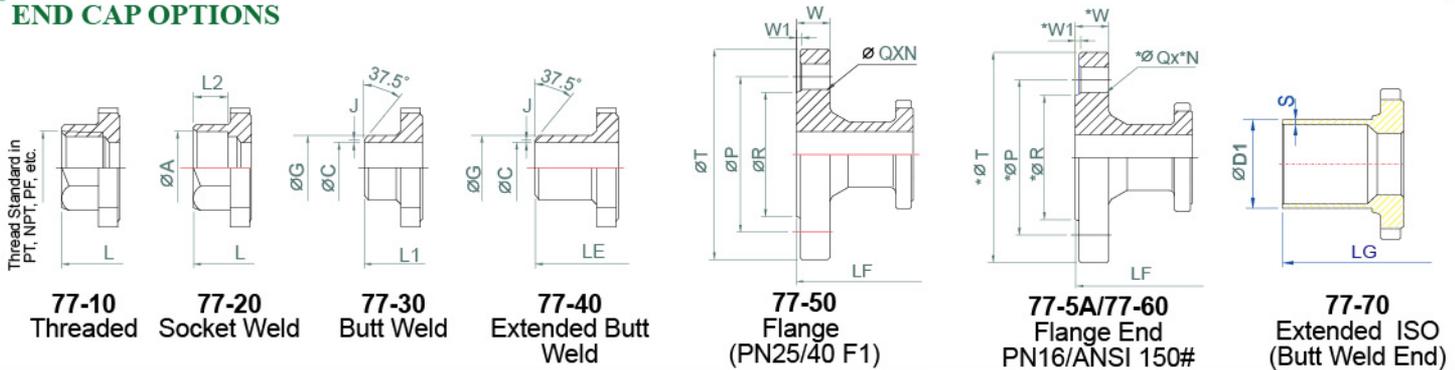


Breakaway Torque(RPTFE) & Cv Value

| SIZE | DN | Inch-Lb | Nm | Cv.us.GPM | Kv m ³ /h |
|--------|-----|---------|-----|-----------|----------------------|
| 1/4" | 8 | 58 | 7 | 7 | 6 |
| 3/8" | 10 | 58 | 7 | 8 | 7 |
| 1/2" | 15 | 58 | 7 | 15 | 13 |
| 3/4" | 20 | 69 | 8 | 40 | 34 |
| 1" | 25 | 127 | 14 | 70 | 60 |
| 1 1/4" | 32 | 173 | 20 | 110 | 94 |
| 1 1/2" | 40 | 253 | 29 | 250 | 213 |
| 2" | 50 | 323 | 36 | 430 | 366 |
| 2 1/2" | 65 | 518 | 59 | 700 | 595 |
| 3" | 80 | 806 | 91 | 1100 | 935 |
| 4" | 100 | 1014 | 114 | 2000 | 1700 |

^{*} Break Away Torque
⁻30% safety factor included
⁻Standard Mars valves are assembled with silicon-free based in lubricant, torque for dry assembled valves please consult factory

END CAP OPTIONS

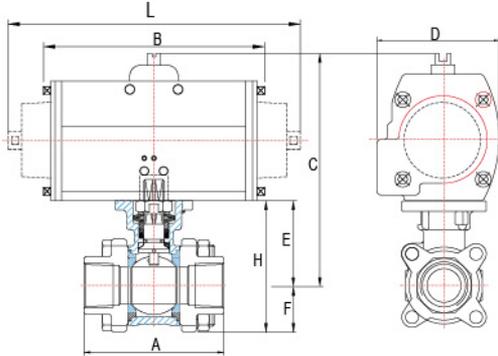


| ØT | W | W1 | LF | *N | *ØP | *ØQ | *ØR | *ØT | *W | *W1 | LF | *N | *ØP | *ØQ | *ØR | *ØT | *W | *W1 | ØD1 | LG | S | Wt(kg) | ISO5211 | | |
|----------------|----|----|----------------------|----|-----|-----|-----|-----|----|-----|-------|----|-------------------------|-----|-------|-------|------|-------|-------|-------|------|--------|--------------------------|------|--------------------------|
| PN25/40(77-50) | | | PN16(2 1/2"-4")77-5A | | | | | | | | | | ANSI 150#(1/2"-4")77-60 | | | | | | 17.2 | 120.2 | 1.6 | 0.63 | F03/F04 **F03/F04/F05 | | |
| 95 | 16 | 2 | | | | | | | | | | | 127 | 4 | 60.5 | 16 | 35.1 | 88.9 | 11.2 | 1.6 | 21.3 | 140.2 | 1.6 | 0.66 | F03/F04 **F03/F04/F05 |
| 105 | 18 | 2 | | | | | | | | | | | 140 | 4 | 69.9 | 16 | 42.9 | 98.6 | 11.2 | 1.6 | 26.9 | 140 | 1.6 | 0.82 | F03/F04 **F03/F04/F05 |
| 115 | 18 | 2 | | | | | | | | | | | 154 | 4 | 79.2 | 16 | 50.8 | 108 | 11.5 | 1.6 | 33.7 | 152.2 | 1.8 | 1.25 | F04/F05 |
| 140 | 18 | 2 | | | | | | | | | | | 172 | 4 | 88.9 | 16 | 63.5 | 117.3 | 13.1 | 1.6 | 42.4 | 165.1 | 2 | 1.94 | F04/F05 |
| 150 | 18 | 3 | | | | | | | | | | | 186 | 4 | 98.6 | 16 | 73.2 | 127 | 14.6 | 1.6 | 48.3 | 190.4 | 2 | 3.15 | F05/F07 |
| 165 | 20 | 3 | | | | | | | | | | | 213.8 | 4 | 120.7 | 19 | 91.9 | 152.4 | 15.9 | 1.6 | 60.3 | 203 | 2.5 | 4.56 | F05/F07 |
| 185 | 22 | 3 | 290 | 4 | 145 | 18 | 122 | 185 | 18 | 3 | 245 | 4 | 139.7 | 19 | 104.6 | 177.8 | 17.6 | 1.6 | 76.1 | 254 | 3 | 9.01 | F07/F10 | | |
| 200 | 24 | 3 | 310 | 8 | 160 | 18 | 138 | 200 | 20 | 3 | 261.6 | 4 | 152.4 | 19 | 127 | 190.5 | 19.1 | 1.6 | 88.9 | 280.2 | 3 | 12.3 | F07/F10 | | |
| 235 | 24 | 3 | 350 | 8 | 180 | 18 | 158 | 220 | 20 | 3 | 348 | 8 | 190.5 | 19 | 157.2 | 228.6 | 23.9 | 1.6 | 114.3 | 317 | 3 | 21.54 | F07/F10 | | |

** Size 1/4" to 3/4" ISO 5211 standard configuration is F03/F04, and for your convenience the F03/F04/F05 is available as option.

MARS VALVE OFFERS SINGLE-RELIABLE-SOURCE FOR A COMPLETE LINE OF BALL VALVES, ACTUATORS, AND ACCESSORIES TO MEET YOUR AUTOMATION REQUIREMENTS.

Series 77 with AirMars Pneumatic Actuators



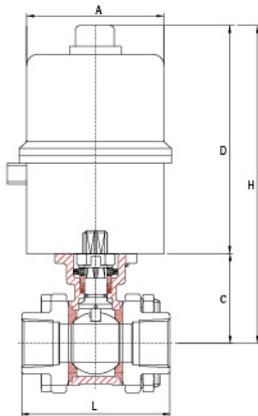
Double-Acting (80 PSI)

| Valve Size | A | B | C | D | E | F | H | Actuator | Wt | | Remark |
|------------|-------|-------|-------|-------|-------|------|-------|----------|-------|-------|--------|
| | | | | | | | | | Lbs. | Kg. | |
| 1/4" | 63.7 | 120 | 126.1 | 62.2 | 42.1 | 23.3 | 65.4 | A-125 | 3.37 | 1.53 | |
| 3/8" | 63.7 | 120 | 126.1 | 62.2 | 42.1 | 23.3 | 65.4 | A-125 | 3.37 | 1.53 | |
| 1/2" | 65.7 | 120 | 126.1 | 62.2 | 42.1 | 23.3 | 65.4 | A-125 | 3.44 | 1.56 | |
| 3/4" | 76.2 | 120 | 132 | 62.2 | 48 | 25.4 | 73.4 | A-125 | 3.79 | 1.72 | |
| 1" | 86.2 | 144.3 | 155.6 | 81.4 | 56.6 | 28.3 | 84.9 | A-250 | 5.86 | 2.66 | |
| 1 1/4" | 102.8 | 144.3 | 159.9 | 81.4 | 60.9 | 34.5 | 95.4 | A-250 | 7.39 | 3.35 | |
| 1 1/2" | 119.4 | 149.2 | 195.5 | 95 | 77.5 | 39.3 | 116.8 | A-450 | 11.07 | 5.02 | |
| 2" | 131.4 | 149.2 | 203.2 | 95 | 85.2 | 47.3 | 132.5 | A-450 | 14.11 | 6.40 | |
| 2 1/2" | 164 | 183 | 249.7 | 119 | 108.7 | 58.5 | 167.2 | A-1000 | 26.41 | 11.98 | |
| 3" | 182.7 | 183 | 258.7 | 119 | 117.7 | 69 | 186.7 | A-1000 | 33.20 | 15.06 | |
| 4" | 235.6 | 259.6 | 293.6 | 140.5 | 132.6 | 95.4 | 228 | A-2250 | 61.95 | 28.10 | + □ |

Spring-Return (80 PSI)

| Valve Size | A | L | C | D | E | F | H | Actuator | Wt | | Remark |
|------------|-------|-------|-------|-------|-------|------|-------|-----------|-------|-------|--------|
| | | | | | | | | | Lbs. | Kg. | |
| 1/4" | 63.7 | 194.6 | 141.1 | 81.4 | 42.1 | 23.3 | 65.4 | A-250SR4 | 5.36 | 2.43 | + □ |
| 3/8" | 63.7 | 194.6 | 141.1 | 81.4 | 42.1 | 23.3 | 65.4 | A-250SR4 | 5.36 | 2.43 | + □ |
| 1/2" | 65.7 | 194.6 | 141.1 | 81.4 | 42.1 | 23.3 | 65.4 | A-250SR4 | 5.42 | 2.46 | + □ |
| 3/4" | 76.2 | 194.6 | 147 | 81.4 | 48 | 25.4 | 73.4 | A-250SR4 | 5.78 | 2.62 | + □ |
| 1" | 86.2 | 205.6 | 174.6 | 95 | 56.6 | 28.3 | 84.9 | A-450SR4 | 8.73 | 3.96 | + □ |
| 1 1/4" | 102.8 | 250.0 | 201.9 | 119 | 60.9 | 34.5 | 95.4 | A-1000SR4 | 15.32 | 6.95 | + □ |
| 1 1/2" | 119.4 | 250.0 | 218.5 | 119 | 77.5 | 39.3 | 116.8 | A-1000SR4 | 17.68 | 8.02 | + □ |
| 2" | 131.4 | 250.0 | 226.2 | 119 | 85.2 | 47.3 | 132.5 | A-1000SR4 | 20.72 | 9.40 | + □ |
| 2 1/2" | 164 | 355.0 | 269.7 | 140.5 | 108.7 | 58.5 | 167.2 | A-2250SR4 | 40.30 | 18.28 | + □ |
| 3" | 182.7 | 422.0 | 313.7 | 185.2 | 117.7 | 69 | 186.7 | A-3650SR4 | 64.71 | 29.36 | + □ |
| 4" | 235.6 | 422.0 | 328.6 | 185.2 | 132.6 | 95.4 | 228 | A-3650SR4 | 85.15 | 38.60 | + □ |

Series 77 with PowerMars Electric Actuators

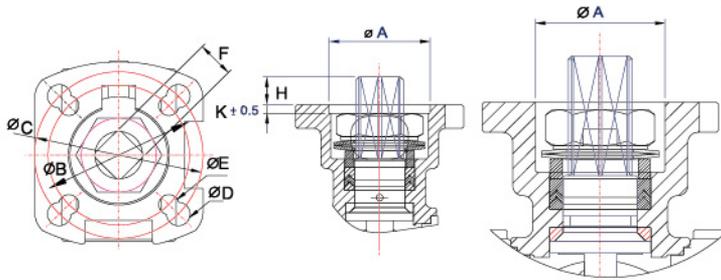


| VALVE SIZE | Electric Actuator | Flange Type | ◇ | A | C | D | H | L | STEM | ISO 5211 | Wt | | Remark |
|------------|-------------------|-------------|----|-----|-------|-----|-------|-------|------|----------|-------|-------|--------|
| | | | | | | | | | | | Lbs. | Kg. | |
| 1/4" | OM-1 | F03/F05 | 14 | 106 | 42.1 | 150 | 192.1 | 63.7 | 9 | F03/F04 | 5.58 | 2.53 | + □ |
| 3/8" | OM-1 | F03/F05 | 14 | 106 | 42.1 | 150 | 192.1 | 63.7 | 9 | F03/F04 | 5.58 | 2.53 | + □ |
| 1/2" | OM-1 | F03/F05 | 14 | 106 | 42.1 | 150 | 192.1 | 65.7 | 9 | F03/F04 | 5.65 | 2.56 | + □ |
| 3/4" | OM-1 | F03/F05 | 14 | 106 | 48 | 150 | 198 | 76.2 | 9 | F03/F04 | 6.00 | 2.72 | + □ |
| 1" | OM-1 | F03/F05 | 14 | 106 | 56.6 | 150 | 206.6 | 86.2 | 11 | F04/F05 | 6.75 | 3.06 | + □ |
| 1 1/4" | OM-1 | F03/F05 | 14 | 106 | 60.9 | 150 | 210.6 | 102.8 | 11 | F04/F05 | 8.27 | 3.75 | + □ |
| 1 1/2" | OM-1 | F05/F07 | 14 | 106 | 77.5 | 150 | 227.5 | 119.4 | 14 | F05/F07 | 10.63 | 4.82 | |
| 2" | OM-A | F05/F07 | 17 | 106 | 85.2 | 196 | 281.2 | 131.4 | 14 | F05/F07 | 15.88 | 7.20 | + □ |
| 2 1/2" | OM-2 | F07 | 22 | 181 | 108.7 | 255 | 363.7 | 164 | 17 | F07/F10 | 42.54 | 19.28 | + □ |
| 3" | OM-3 | F07 | 22 | 181 | 117.7 | 255 | 372.7 | 182.7 | 17 | F07/F10 | 49.33 | 22.36 | + □ |
| 4" | OM-3 | F07 | 22 | 181 | 132.6 | 255 | 387.6 | 235.6 | 17 | F07/F10 | 68.53 | 31.06 | + □ |

MARS TOP WORKS MAKE AUTOMATION AS EASY AS IT GETS

77 SERIES Standard

Dimension F: 17/19 Standard 17, Option 19



1/4"~1-1/4"
2-1/2"~4"

1-1/2", 2"

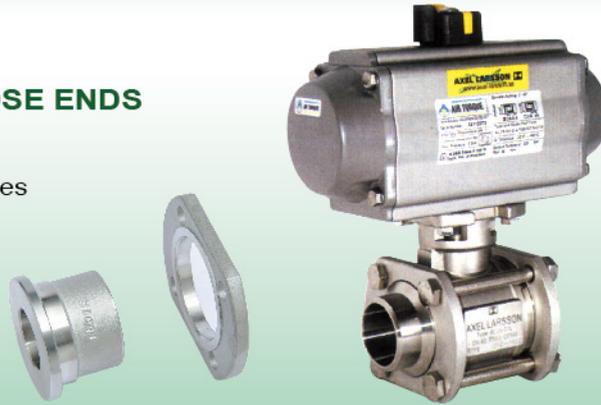
| SIZE | ISO5211 DIN 3337 | ØA Recess DIA | ØB Inner Holes PCD | ØC Outer Holes PCD | ØD Outer Holes DIA (Clearance) | ØE Inner Holes DIA (Clearance) | F Stem Square Across Flats | H Square HT Above plate | K Top Plate to Stem Nut (Clearance) |
|-------------|--------------------------|------------------|--------------------------|--------------------------|---|---|----------------------------------|-------------------------------|--|
| 1/4" ~ 1/2" | F03/F04 * F03/F04/F05 | 25 | 36 | 42 | 6 | 6 | 9 | 6.4 | 2.5 |
| 3/4" | F03/F04 * F03/F04/F05 | 25 | 36 | 42 | 6 | 6 | 9 | 6.9 | 2.5 |
| 1" | F04/F05 | 30 | 42 | 50 | 7 | 6 | 11 | 11.2 | 2.5 |
| 1-1/4" | F04/F05 | 30 | 42 | 50 | 7 | 6 | 11 | 11.2 | 2.5 |
| 1-1/2" | F05/F07 | 38.5 | 50 | 70 | 9 | 7.5 | 14 | 14.2 | |
| 2" | F05/F07 | 38.5 | 50 | 70 | 9 | 7.5 | 14 | 14.2 | |
| 2-1/2" | F07/F10 | 55 | 70 | 102 | 12 | 10 | 17/19 | 17.1 | 3.5 |
| 3" | F07/F10 | 55 | 70 | 102 | 12 | 10 | 17/19 | 18.1 | 3.5 |
| 4" | F07/F10 | 55 | 70 | 102 | 12 | 10 | 17/19 | 17.1 | 3.5 |

* Size 1/4" to 3/4" ISO 5211 standard configuration is F03/F04, F03/F04/F05 as option

MARS OPTIONAL VALVE ACCESSORIES INCREASE PRODUCTIVITY AND GIVE YOU MORE CONTROL OVER YOUR INDUSTRIAL PROCESS

SERIES 77L BALL VALVES WITH LOOSE ENDS 1/4" - 4", Full Port, 1000 PSI

- Loose ends design allows ball valve 360 degrees rotation around the pipe, free position.
- No risk of misalignment of connections after welding.
- Time Saving and low cost welding, no need to take care the position of connections when welding ball valve with pipe line.



SERIES 77 Non-Return Three-Piece Ball-Check Valve

Designed for handling steam and aggressive media

- Space Saving
 - Lighter Weight
 - Low Cost Installation
- One valve instead of an isolation valve and a non-return valve for most steam and process applications



SERIES 77 With (SRS) Spring Return Safety Handle

The SRS Handle is a spring energized handle, the ball valve will return to pre-determined closed (or open) position when an operator disengages from handle, provides safe and positive fail close or open operation, creating a reliable sampling, filling, dispensing, and pressure relief valve. Full S.S. construction provides excellent corrosion resistance forextended service life.



SERIES 77 With Mars "TSM" unit Adds Extra Safety and Long Service Life

The TSM unit designed for possible fugitive emission to meet TA-Luft requirements for a safe and clean environment, provides a secondary stem seal for the valve stem, prolong service life. The TSM unit can also function as stem extension for insulation.



SERIES 77 Titanium BALL VALVES Light weight, Excellent for Corrosion Resistance



SERIES 77 INTERCHANGEABILITY

Valve Ball, Seats and Seals, and End Caps are interchangeable with the Mars Series 50, Series 55, and Series 55A three-piece ball valves



SERIES 50

SERIES 55

SEREIS 55A

MARS SERIES 77 V-CONTROL BALL VALVES



Mars V-Control Ball valves match the control performance of globe valve, excellent for modulating service, but Mars V-Control ball valves are more compact, lighter weight, and much less expensive than globe valves.



30°V



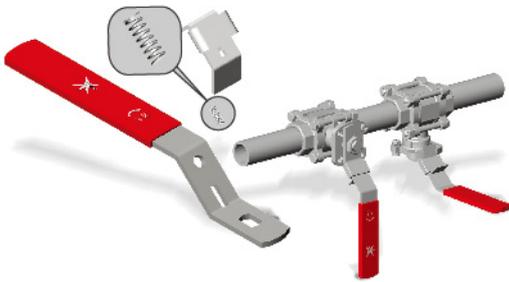
60°V



90°V

30°V, 60°V, 90°V are standard, others on request

SPRING RETURN SLIDING LOCK HANDLE



No matter the orientation of the ball valves, the SRSL handle always secures handle in position, making valve operation safe.

MARS SOLENOID VALVES



NAMUR interface
High Switch Reliability
No matter the orientation, valve may be mounted in any position

LIMIT SWITCHES



Visual Position Indicator
"Quick Set" Cams Compact Design
Enclosure:
Weather Proof NEMA 4 (IP 68)
Explosion Proof IIC T6
Max. 250VAC 16A / 125VDC 0.6A

HOW TO ORDER 77-10 SR05B

| 77-10 | S | R | 05 | B |
|---|---|---|--|--|
| VALVE STYLE | BODY MATERIAL | SEAT MATERIAL | SIZE | HANDLE STYLE |
| <input checked="" type="checkbox"/> 77-10 <input type="checkbox"/> 77-20 <input type="checkbox"/> 77-30 <input type="checkbox"/> 77-40 <input type="checkbox"/> 77-50 <input type="checkbox"/> 77-5A <input type="checkbox"/> 77-60 <input type="checkbox"/> 77-70 | <input checked="" type="checkbox"/> S - CF8M <input type="checkbox"/> W - WCB <input type="checkbox"/> L - CF3M <input type="checkbox"/> D - Duplex <input type="checkbox"/> T - Titanium | <input type="checkbox"/> P PTFE <input checked="" type="checkbox"/> R R-TFE <input type="checkbox"/> T TFM1600 <input type="checkbox"/> S 50/50 S.S.+PTFE <input type="checkbox"/> M MG1241 <input type="checkbox"/> C Carbon filled PTFE <input type="checkbox"/> U UHMWPE | <input type="checkbox"/> 01) 1/4" <input type="checkbox"/> 02) 3/8" <input type="checkbox"/> 03) 1/2" <input type="checkbox"/> 04) 3/4" <input checked="" type="checkbox"/> 05) 1" <input type="checkbox"/> 06) 1 1/4" <input type="checkbox"/> 07) 1 1/2" <input type="checkbox"/> 08) 2" <input type="checkbox"/> 09) 2 1/2" <input type="checkbox"/> 10) 3" <input type="checkbox"/> 11) 4" | <input type="checkbox"/> Standard handle <input type="checkbox"/> I - Investment cast <input type="checkbox"/> O - Oval handle <input type="checkbox"/> L - SRSL handle <input type="checkbox"/> S - SRS handle <input checked="" type="checkbox"/> B - Bare shaft <input type="checkbox"/> G - Gear box |



MARS VALVE CO., LTD.
 TRANSWORLD STEEL ENT.CO., LTD.
 NO.83, SEC.1, CHUNG-DE 8th ROAD,
 TAICHUNG. 406, TAIWAN R.O.C.
TEL:+886-4-2246 3808
FAX:+886-4-2247 0912
 E-mail: mars@marsvalve.com.tw
<http://www.marsvalve.com.tw>

Distributed by: